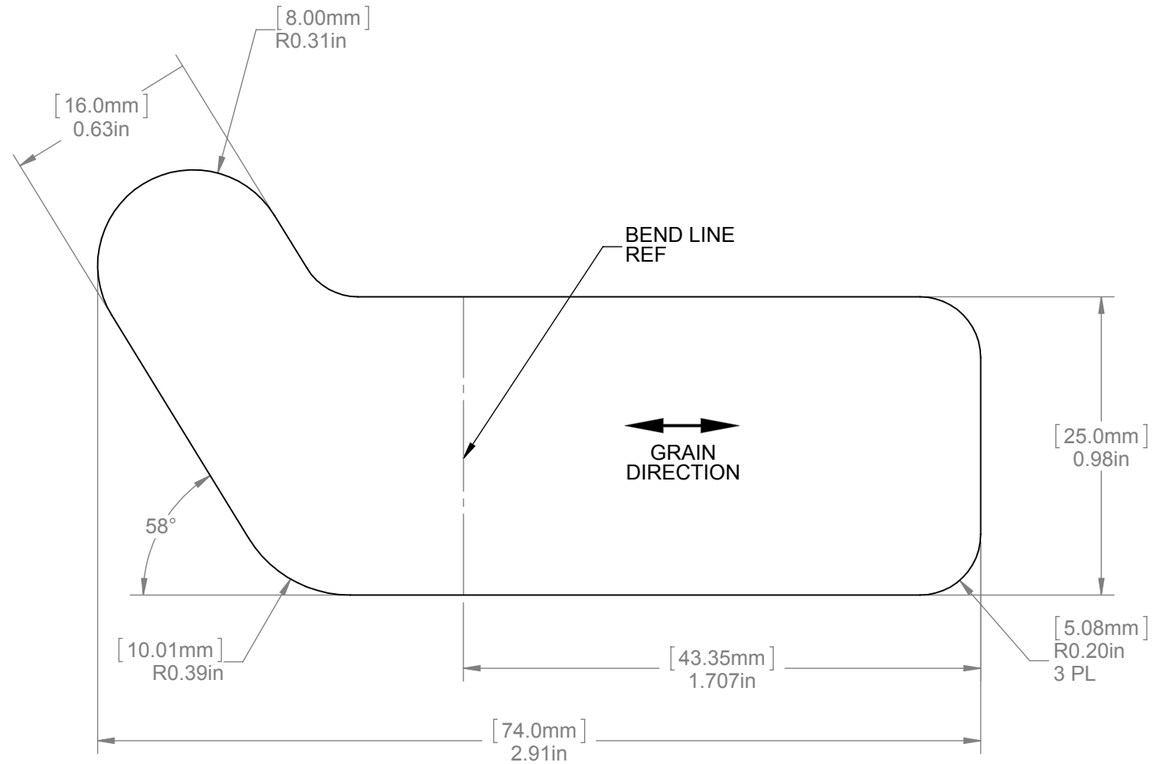
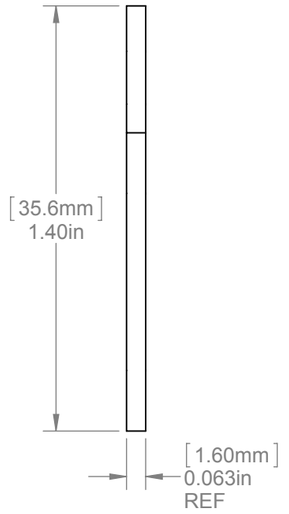
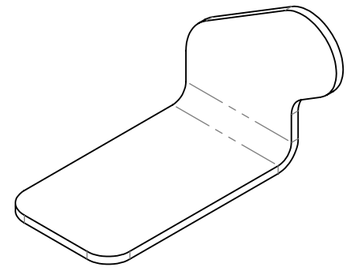
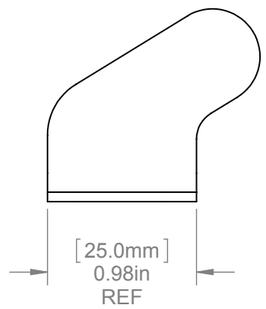
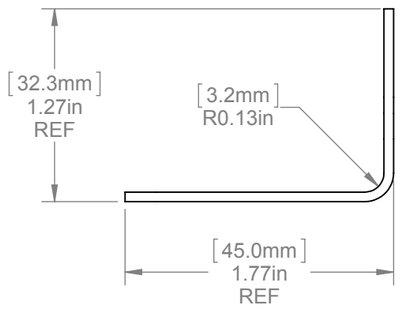






D4979-1F FLAT PATTERN BRACKET





D4979-1 BRACKET

NOTES:
1) MATERIAL:7075-T6 (OR T62) ALUMINUM SHEET, 0.063 in (1.60 mm) THK
PER AMS-QQ-A-250/12 OR AMS 4045 OR ASTM B209 OR
PER QQ-A-200/12 (REF DART SPEC M7075T6S)
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4979-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 0.01 lbs (0.0005 kgs)
8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4979-1-a.IGES

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	DC	13.11.13

DESIGN	DC
DRAWN	DC
CHECKED	RF
MFG. APPR.	JLM
APPROVED	
DE APPR.	
DATE	13.11.13

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4979 REV. A4
SHEET 1 OF 2
TITLE BRACKET
SCALE NTS

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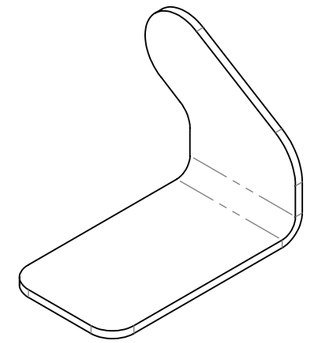

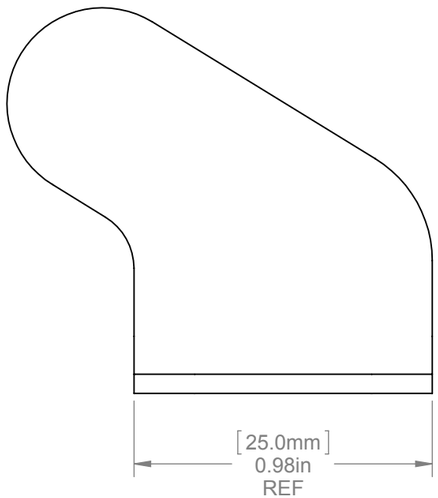

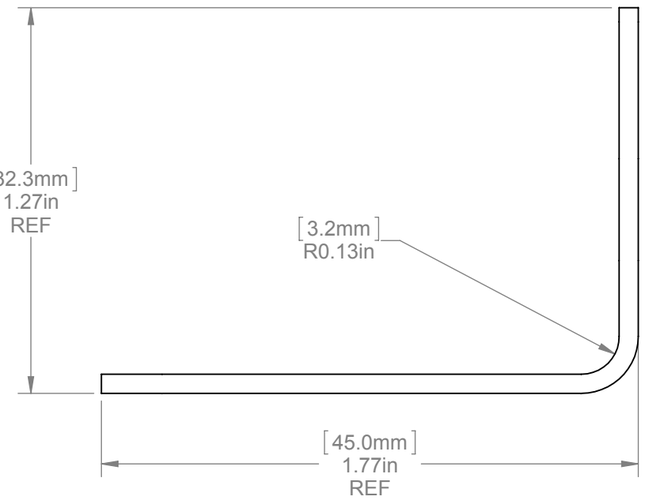

D4979-2 BRACKET

NOTES:
1) MATERIAL: MAKE FROM D4979-1F
2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4979-2", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE, USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
7) WEIGHT: 0.01 lbs (0.0005 kgs)
8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4979-2-a.IGES

PRELIMINARY ISSUE

DESIGN	DC
DRAWN	DC
CHECKED	RF
MFG. APPR.	JLM
APPROVED	
DE APPR.	
DATE	13.11.13

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D4979 REV. A4
SHEET 2 OF 2
TITLE BRACKET SCALE NTS

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